

**\*124849\***

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 9/24/2014      **Start Qty:** 160.00      **\*160\***

**Cust Item ID:**

**Required Date:** 9/24/2014      **Req'd Qty:** 160.00      **\*160\***

**Customer:**

Approvals: Process Plan: MLS Date: 14-09-24

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

[illegible]

**Work Order ID 124849**

Wednesday, September 24, 2014 2:38:07 PM

**\*124849\***

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Item ID: D2732-030 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)  
Start Date: 9/24/2014 Start Qty: 160.00 **\*160\*** Cust Item ID:  
Required Date: 9/24/2014 Req'd Qty: 160.00 **\*160\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

MLJ 1409-24

MLJ 1409-24

# Picklist Print

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Work Order ID: 124849

**\*124849\***

Parent Item: D2732-030

**\*D2732-030\***

Parent Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)

Start Date: 9/24/2014

Required Date: 9/24/2014

Start Qty: 160.00

Required Qty: 160.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	930.8000	0.25	43			

**\*D2732\***

Rubber Extrusion

**\*\***

**DAS**

**06**

**9-89**

Location

Loc Qty

Loc Code

ST410

0.25

107346

0.25

ST415

930.55

117118

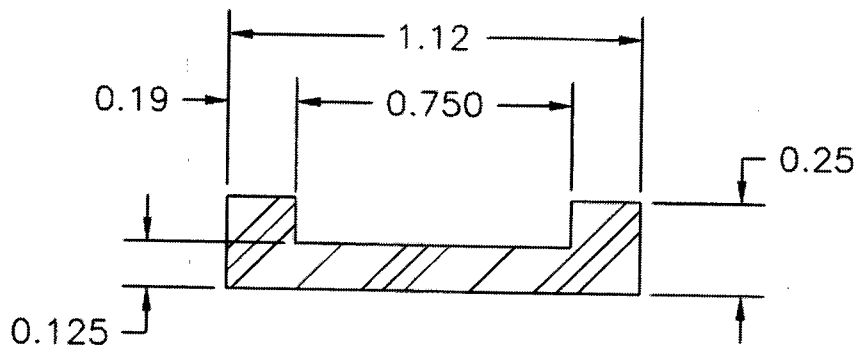
930.55

**SEP 24 2014**



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	<i>#</i> <i>CP</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED  
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035  
10 LONG: D2732-100

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 124849 M/S  
14-09-24

MATERIAL: NEOPRENE BLACK 50 DUROMETER  
NOTE: ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003